

# New Thermal Neutron Prompt Gamma-Ray Activation Analysis Facility

Scientists from the Analytical Chemistry Division and the US Food and Drug Administration have maintained a thermal neutron prompt gamma-ray activation analysis (PGAA) facility at the NCNR for the past 25 years. The facility is used routinely for analysis of major and minor element compositions of a variety of biological, environmental and industrial materials. Recent applications include determination of: several elements in Standard Reference Material (SRM) 1575a Pine Needles; cadmium in SRM 2702 Inorganic Sediment; nitrogen and phosphorus in cattail samples in collaboration with Florida A&M University; boron in sapphire in collaboration with Southern University; and nitrogen, sodium, phosphorus, sulfur, chlorine, potassium, calcium, and cadmium in food, dietary supplements, and other food-related matrices.

A new thermal neutron PGAA instrument became operational in 2001, replacing the original thermal neutron PGAA instrument that was built in the late 1970s. The new instrument was designed and built to improve analytical sensitivities and limits of detection, and decrease the levels of radiation associated with use of the instrument. This was achieved by filtering the neutron beam to decrease the fast neutron and low energy gamma-ray components of the beam, designing the new facility components and support structure to minimize neutron capture gamma-rays, and installing an improved detection system. The

new thermal neutron PGAA facility is shown in Fig. 1.

A cylindrical sapphire beam filter 5.3 cm long and 4.3 cm in diameter was incorporated into the shutter assembly. This modification reduced the number of fast neutrons by a factor of 5, decreased the thermal neutron flux by approximately 12 %, and greatly

reduced low-energy gamma-ray background. With the reduction in fast neutrons, the amount of hydrogenous shielding required to slow and capture the fast neutrons was reduced as compared with that needed in the old facility. As a result, the background count-rate for the 2223.3 keV capture gamma-ray of hydrogen has been reduced from about 1 count per second (cps) or the equivalent of about 0.5 mg, of hydrogen, to 0.05 cps or the equivalent of 25  $\mu$ g of hydrogen.

A summary of the design changes for each component of the facility and their effects is shown in Table 1. The original beam tube and sample chamber were fabricated from concentric Plexiglas tubes, filled with a mixture of paraffin and boron carbide. The new sample chamber and beam tube were fabricated from aluminum and lined with a 2 mm thick flexible lithiated polymer (lithoflex). The beam tube is kept under vacuum to reduce background gamma-rays arising from neutrons scattered by air and captured in the surrounding materials. The new sample chamber can be evacuated to further reduce background associated with neutron scatter and capture in air. As a result of these design changes, the background count-rates from hydrogen, nitrogen, and boron have been reduced by a factor of 10 or more and carbon has been eliminated from the background. The count rate for aluminum is about the same in the new system, despite the large amounts of aluminum in the beam tube, beam stop, sample chamber and support structure.

The beam stop of the old facility was a separate unit. It consisted of a steel box containing a lithiated polycarbonate cube (30 cm on a side) surrounded by lead bricks. This unit was lifted into place on top of the beam tube each time the system was assembled. The new beam stop consists of an aluminum box welded onto the aluminum support structure, and is filled with a cube of borated polyethylene (20 cm on a side) surrounded by lead. The elimination of steel from the beam stop has greatly reduced the background count-rate from iron.

A new germanium detector with improved resolution and peak-to-Compton ratio was installed. This detector has a relative efficiency of 40 % (relative to a 7.6 cm cube of sodium iodide) and 2.0 keV (peak full-width-half-maximum) resolution for the 1332.5 keV gamma-ray line



Fig. 1. New thermal neutron PGAA facility at VT-5.

Table 1. Comparison of original and new thermal neutron PGAA systems

Facility Component	Old PGAA System	New System	Effect
Beam Stop	Steel cube (61 cm on a side) $\text{Li}_2\text{CO}_3$ plug, cube of $\text{Li}_2\text{CO}_3$ in resin surrounded by lead bricks	Aluminum cube (43 cm on a side) $^6\text{LiF}$ polymer plug, borated polyethylene surrounded by lead bricks	Eliminate Fe background $\gamma$ -rays from beam stop
Beam tube	Plexiglas concentric tubes with a mixture of boron carbide in paraffin, and $\text{Li}_2\text{CO}_3$ in paraffin between them; Teflon film end windows; air filled beam tube	Al tubing lined with $^6\text{LiF}$ polymer capped at each end with Al and center windows of a Mg alloy. Upper and lower sections evacuated, lithiated polyethylene shielding on outer two sides	Reduce H and eliminate N background $\gamma$ -rays
Sample Chamber	Walls fabricated from $\text{B}_4\text{C}$ in resin with Teflon windows covered with fused enriched $\text{Li}_2\text{CO}_3$ plugs in front of and across from the detector window	Welded Al plate covered with $^6\text{LiF}$ polymer shielding; Mg alloy thin windows in front of and across from the detector covered with the same $\text{Li}_2\text{CO}_3$ plugs; chamber may be evacuated	Reduce B and eliminate N background $\gamma$ -rays
Detection system	Ge detector (27 % relative efficiency) in a NaI Compton suppressor	Ge detector (40 % relative efficiency) in a BGO Compton suppressor	Eliminate Na background $\gamma$ -rays
Support Structure	Al tripod frame with a cage to hold the beam stop	Al tripod frame. The beam tube and beam stop are attached to the frame and the detection system placed on rails	Improve structure stability
Component Set-Up	Four separate pieces (beam tube, Al tripod, beam stop, detection system) that are assembled individually	Assembled as one unit with a removable Ge detector	Improve safety and ease of system set-up

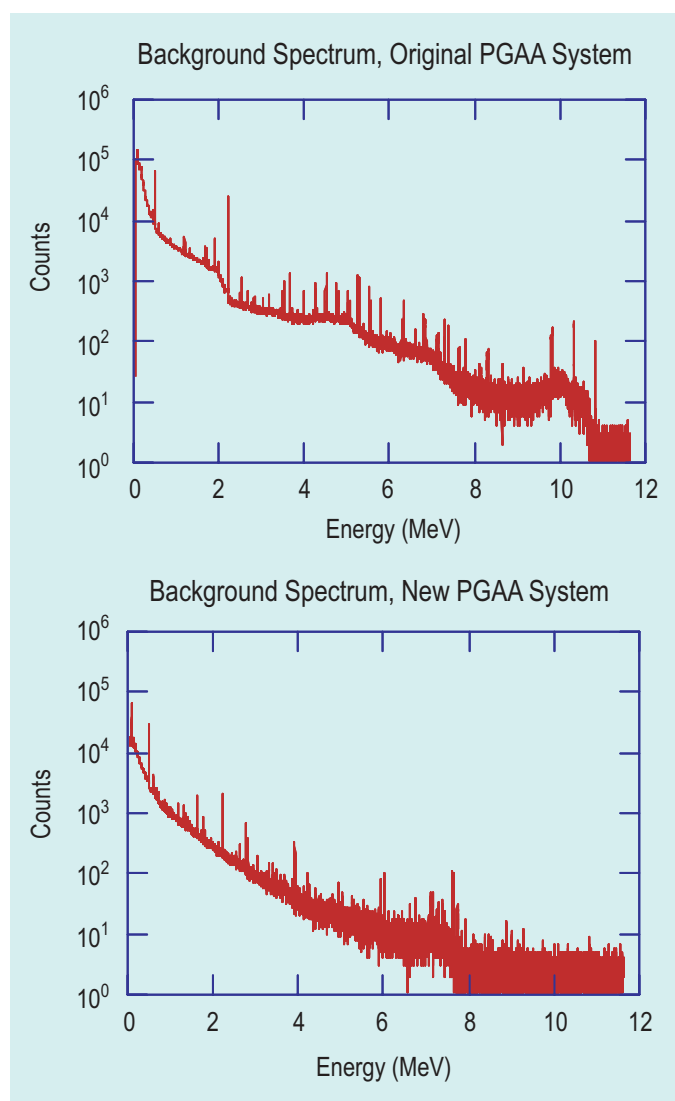


Fig. 2. Comparison of the background spectra collected with the old PGAA system (top) and the new system (bottom).

from  $^{60}\text{Co}$ . The original sodium iodide Compton suppression system was replaced with a bismuth germanate suppressor. This modification eliminated sodium gamma-ray background.

The goal of reducing background radiation and improving analytical sensitivity and detection limits has been achieved. A comparison of spectra from background counts from the old and the new PGAA systems is shown in Fig. 2. The reduction in the background count-rates in the low energy region is evident. This reduction will greatly improve the detection limits for elements with neutron capture gamma-rays in the low energy region. With the sample chamber evacuated, nitrogen capture gamma-rays have been eliminated from the background. Elimination of the sodium background has improved the detection limit for this element. Improvements in shielding have resulted in a decrease in the background count-rates of hydrogen, boron, carbon, iron, and germanium, improving detection limits for those elements as well.

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